

Technical Bulletin

Model
911C2/C4
911 turbo

Group
8

Subject: Air Regulating Control Switches

Part Identifier
8702

Number
9103

ATTENTION: Service Manager/Service Technician

Models Affected: *911 Carrera 2/4, all model years
911 turbo, from model year '91 (M)*

Concern: Unnecessary replacement of climate control units for switch failure or optical defects.

General Information: The Warranty Department will not accept claims for complete climate control unit replacement if only any of the following individual components needed replacing:

Slide Knob	Part Number 944 653 205 00
Fan Switch Knob	Part Number 964 659 146 00 01C
Temperature Switch Knob	Part Number 944 653 208 00
A/C Switch	Part Number 944 653 922 00
Defroster /Recirculation Switch	Part Number 944 653 921 00
Face Plate	Part Number 964 659 945 00
Sensor Fan	Part Number 964 659 148 00

Work Procedure for Replacing Tip Switches:

1. Remove control unit.
2. Pull off two slide knobs and two switch knobs (temperature and fan control). Remove both switch mounting nuts (10mm wrench size) Figure 1.

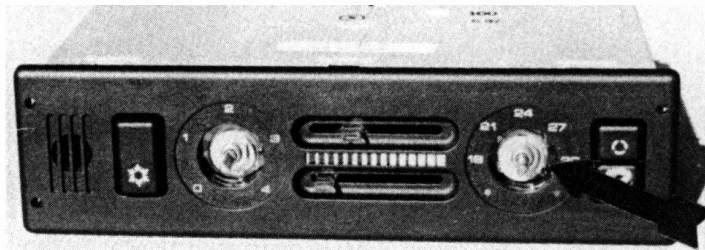


Figure 1



Technical Bulletin

Model
911C2/C4
911 turbo

Group
8

Subject: Air Regulating Control Switches

Part Identifier
8702

Number
9103

Work Procedure for Replacing Tip Switches (continued):

3. Disengage locking tabs (3 top and 3 bottom). Pull off control board. Disconnect wiring plug (Figure 2).

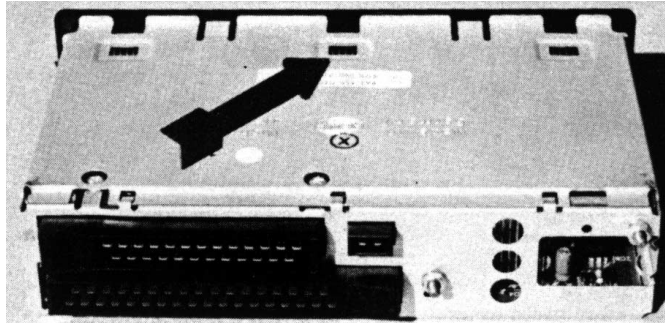


Figure 2

4. Disengage two locking tabs on top of circuit board. Lift off circuit board. At the same time, pull temperature sensor carefully from the guide (Figure 3).

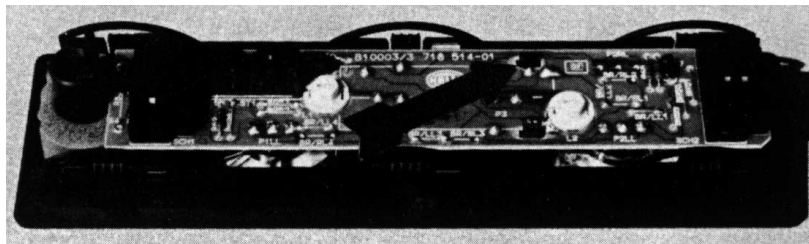


Figure 3

5. Disengage six clear plastic tabs (3 top and 3 bottom) and remove clear plastic frame with switches.



Technical Bulletin

Model
911C2/C4
911 turbo

Group
8

Subject: Air Regulating Control Switches

Part Identifier
8702

Number
9103

**Work Procedure for Replacing
Tip Switches (continued):**

6. Push in locking tabs on switch corners and pull out switch (Figure 4).

NOTE ON ASSEMBLY:

Install foam rubber sleeve over temperature sensor guide and properly connect rubber tube between temperature sensor and fan motor.

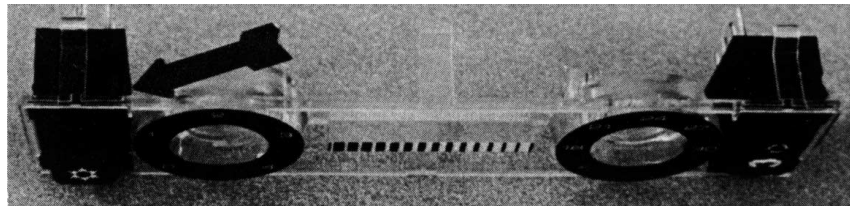


Figure 4

Warranty Claim Information:

Labor Operations: 8702 190 0 R&R A/C control 20 Time Units
8702 190 A Actual time 20 Time Units for
each individual
part(s) as needed.

P
O
R
S
C
H
E
C
A
R
S
N
O
R
T
H
A
M
E
R
I
C
A
I
N
C
.

